The Vibration Study of DAMMAR Based Composite Bars by Using a New Euler-Bernoulli Theory

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In the paper, a new Euler-Bernoulli theory is presented, in which the bars eigenpulsations with rectangular section increase with the ratio between the bar width and thickness. This theory is experimentally verified for composite bars made of Dammar reinforced with cotton and flax plus one or two layers of fiber glass fabric. For the considered bars, we have experimentally determined the eigenfrequencies and the damping factor values. We have experimentally determined the Young modulus and breaking strength for the used resin and the obtained composites.

Keywords: composite bar, bar eigenpulsations, Euler-Bernoulli theory

The composite plates and bars can be analyzed through many theories which differ in particular by including or neglecting the effects of angular deformation, rotational inertia respectively. The elemental composite bars (ETB) and plates theory is based on the assumption that a straight line perpendicular on the medium surface before deformation, remais straight and normal on the medium surface during the deformation. It was found that, for laminates where the ratio between Young and shear modulus has values between 25-40, this theory overevaluates the structure natural frequencies.

Another theory known as the first shear deformation (FSDT), was made in [1] and developed later in [2]. This theory is based on a linear distribution and requires a corretion factor. In this theory, a straight line perpendicular on the medium plane before deformation remais straight, without keeping the perpendicularity on the medium plane during deformation. The results of some static and dynamic problems obtained in the FSDT hypotheses were concordantly with the exact solvings made with theory of elasticity and the experimental results. In the bars vibration case, this theory was firstly used by Timoshenko [3].

The exact theories of anisotropic plates and bars are based on a non-linear distribution of shear stresses on the thickness. The usage of high degree terms involves the including of extra unknown factors with mathematical difficulties for solving. At the third order theory, where the shear stresses distribution is parabolic, if the limiting-conditions on the exterior surfaces are fulfilled, a correction factor is not necessary. Other high degree deformation theories are available in the engineering literature for static and dynamic beams analysis, in [5-7]. Later, in [8], a high degree trigonometrical theory is developed which cand fulfill all the limiting-conditions on the bars and plates exterior surfaces. Studied regarding the composite bars vibrations damping are made in [9-11].

In the last years, the interest of using natural fibers and resins for creating composite materials has increased. Natural fibers represent adequate reinforcing materials for composites because of the combination between good

mechanical properties and advantages in the environment protection (regeneration and biodegradability). The usage of natural fibers as reinforcement has many advantages, such as: relatively low cost, abundance in nature, low weight, less damages to manufacturing equipments, good surface finishing for molded products (compared to the composites glass fiber based), good relative mechanical properties.

Various articles [12-19] present the properties of natural fibers and resins. In [20], the mechanical behaviour of some composite materials that have a Dammar based resin as matrix is studied. As reinforcement materials, fabrics of flax, hemp, cotton and silk. The main mechanical characteristics were determined for the used resin, but also for the composite materials obtained by using as reinforcements the mentioned fabrics. The possibilities of these materials usage combined with intelligent ones are presented in [21].

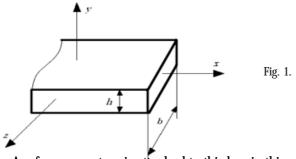
The weak compatibility of natural fibers with many polymeric matrices can lead to non-uniform fibers dispersions inside the matrix. In order to eliminate this disadvantage, the usage of some thermal rigid – biological matrices was tried (resins based on plants oil, soy-based resins or other vegetable oils) produced in a way to make the biodegradable. The natural resins are insoluble in water, but slightly soluble in oil, alcohool and partially in gas. The Turpentine, Rosin, Mastic are products resulted from pine resins distillation.

A study regarding their chemical composition is made in [22]. The vegetable resins are Sandarac, Copal and Dammar. From the fossils resins, the amber can be remembered and the Shellac, from the animal ones. A major disadvantage for these resins types is their high cost which makes them unapproachable even for large scale production. Other disadvantages for resins based on bio concept include brittleness, low temperature for hot deformation, high permeability at gases, an inadequate melting viscosity for a later manufacturing. All these disadvantages restrain their usage in a large area of applications [23].

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Theoretical background

A bar with constant rectangular shape section is considered, with b width and h thickness (fig. 1).



A reference system is attached to this bar, in this way: -the x axis represents the longitudinal symmetry axis of

-the y axis is focused on the bar thickness;

-the z axis is focued on the width direction (fig. 1).

During the vibrations, the bar points will have displacements along all three axes:

-displacement along the x axis, marked as u (x; y; z; t);

-displacement along the y axis, marked as $u_y^x(x; y; z; t)$;

-displacement along the z axis, marked a su (x; y; z; t).

If only the transversal vibrations are taken into account, neglecting the longitudinal and torque ones, the functions which characterizes the displacements over the three axes must fulfill the next conditions:

the u displacement must be an even function in the z variable and uneven in y variable, so

$$u_x(x, y; -z; t) = u_x(x, y; z; t);$$

 $u_x(x, -y; z; t) = -u_x(x, y; z; t);$
(1)

-the u_displacement must be an even function in both z and y variables, so

$$u_y(x, y; -z; t) = u_y(x, y; z; t);$$

 $u_y(x; -y; z; t) = u_y(x, y; z; t);$
(2)

-the u, displacement must be an uneven function in both z and y variables, so

$$u_z(x, y; -z; t) = -u_z(x, y; z; t);$$

 $u_z(x, -y; z; t) = u_z(x, y; z; t).$
(3)

By considering that on the exterior bar surface there are not exterior forces, the normal and shear stresses on these surfaces are zero. So, $z=\pm\frac{b}{2}$ and $y=\pm\frac{h}{2}$ for and we have: -for for $z=\pm\frac{b}{2}$

-for for
$$z = \pm \frac{b}{2}$$

$$\sigma_{xz}\left(x, y; \pm \frac{b}{2}; t\right) = 0;$$

$$\sigma_{yz}\left(x, y; \pm \frac{b}{2}; t\right) = 0;$$

$$\sigma_{zz}\left(x, y; \pm \frac{b}{2}; t\right) = 0;$$
(4)

-for for
$$y = \pm \frac{h}{2}$$

$$\sigma_{xy}\left(x;\pm\frac{h}{2};z;t\right) = 0;$$

$$\sigma_{yy}\left(x;\pm\frac{h}{2};z;t\right) = 0;$$

$$\sigma_{yz}\left(x;\pm\frac{h}{2};z;t\right) = 0.$$
(5)

In order to simplify the calculus, the longitudinal deformations along an axis are considered to be made only by the normal stresses that correspond to that axis. The transversal contraction factors are neglected, similar like in the Euler-Bernoulli theory. In this case, we consider that the displacements have the next form

$$\begin{cases} u_x = \left(-y - \frac{2z^2}{3b} f(y)\right) \cdot \frac{\partial w(x,t)}{\partial x}, \\ u_y = \left(1 - \frac{2z^2}{3b} f'(y)\right) \cdot w(x,t), \\ u_z = \left(\frac{2z}{b} - \frac{8z^3}{3b^3}\right) f(y) \cdot w(x,t), \end{cases}$$
(6)

Where the function f(y) in uneven in the y variable and fulfills the conditions

- $f(y) \ge 0$ for any $y \ge 0$,

$$f'\left(\frac{h}{2}\right) = 0,$$

$$f''\left(\frac{h}{2}\right) = 0.$$
(7)

It is observed that for z=0, the displacements are the same with the ones from the Euler-Bernoulli theory. The deformations tensor parts are:

$$\varepsilon_{xx} = \left(-y - \frac{2z^2}{3b}f(y)\right) \cdot \frac{\partial^2 w(x,t)}{\partial x^2},$$

$$\varepsilon_{yy} = -\frac{2z^2}{3b}f'(y) \cdot w(x,t),$$

$$\varepsilon_{zz} = \left(\frac{2}{b} - \frac{8z^2}{3b^2}\right) f(y) \cdot w(x,t)$$

$$\gamma_{xy} = -\frac{4z^2}{3b}f'(y) \cdot w(x,t),$$

$$\gamma_{xz} = \frac{2z}{3b} \left(1 - \frac{4z^2}{b^2}\right) f(y) \cdot \frac{\partial w(x,t)}{\partial x},$$

$$\gamma_{yz} = \frac{2z}{3b} \left(1 - \frac{4z^2}{b^2}\right) f'(y) \cdot w(x,t).$$
(8)

In the Euler-Bernoulli theory, the transversal vibrations equation is:

$$\iint_{S} u_y \rho dS + \frac{\partial^2 M}{\partial x^2} = p_y, \qquad (9)$$

where

 ρ - is the density:

p - is the external loading which acts upon the bar length; M - is the bending moment that is determined with the relation

$$M = -\iint_{(S)} y \,\sigma_{xx} \,dS = -\iint_{(S)} y \,E \,\varepsilon_{xx} \,dS \;, \tag{10}$$

where E is the Young modulus.

If a Taylor expansion in series in considered for f(y) function, the terms up to seventh power are kept, in the (7)conditions, it has the form:

$$f(y) = k \left(\frac{y^3}{h^3} - \frac{24y^5}{5h^5} + \frac{48y^7}{7h^7} \right), \tag{11}$$

where k is a positive constant. With this choice of f(y) function, the stresses and displacements conditions in the medium layer are identical with the ones from Euler-Bernoulli classical theory for the bars vibrations study.

The motion equation (9) has the form:

$$\rho bh \left(1 - \frac{k}{315} \frac{b}{h}\right) \ddot{w}(x, t) + E \frac{bh^{3}}{12} \left(1 + \frac{k}{315} \frac{b}{h}\right) \frac{\partial^{4} w(x, t)}{\partial x^{4}} = p_{y}$$
 (12)

Inserting

$$A = bh \left(1 - \frac{k}{315} \frac{b}{h} \right), \tag{13}$$

$$I = \frac{bh^3}{12} \left(1 + \frac{k}{315} \frac{b}{h} \right). \tag{14}$$

the equation (12) becomes

$$\rho A w(x,t) + E I \frac{\partial^4 w(x,t)}{\partial x^4} = p_y, \qquad (15)$$

The equation (15) is identical with the classical equation Euler-Bernoulli for bars vibration study. The bar free vibrations have the next form:

$$w(x,t) = \sum_{n} W_n(x) \sin(\omega_n t + \varphi_n)$$
 (16)

where the $W_n(x)$ are the eigenfunctions and depend on the bar limiting-conditions.

The eigenpulsations are determined with the relation:

$$\omega_n = \frac{\beta_n^2}{l^2} \sqrt{\frac{EI}{\rho A}}$$
 (17)

where β depend on the bar limiting-conditions. With (13) and (14), the eigenpulsations are:

$$\omega_n = \frac{\beta_n^2 h}{2\sqrt{3}l^2} \sqrt{\frac{E}{\rho}} \sqrt{\frac{1 + \frac{k}{315} \frac{b}{h}}{1 - \frac{k}{315} \frac{b}{h}}}$$
(18)

For k=0, the eigenpulsations given by (18) are the same with the eigenpulsations given by the classical Euler-Bernoulli theory for the bars free vibrations with rectangular section. If k is different from zero, the eigenpulsations values increase with the bar width, more precisely with the ratio between the bar width and thickness.

Actually, because of the internal frictions and air interaction, all the vibrations are damped. The presence of energy dissipation mechanisms is now accepted in all the models used for simulation of mechanical vibrations in mechanical systems. The study of damping phenomenon is presented in [24], by inserting some terms, having the

form
$$2c_0 \overset{\bullet}{w}$$
 or $-2c_1 \frac{\partial^2 w}{\partial x^2}$ or $2c_2 \frac{\partial^4 w}{\partial x^4}$, in the motion

equation. The term $2c_0 \dot{w}$ inserts the so-called external or viscous damping. The aplitude of all the vibration modes (modal amplitudes) are damped at the same rate, contrary

to the experiment. A natural interpretation of the $-2c_1 \frac{\partial^2 w}{\partial x^2}$ term is that the damping force is proportional with the

bending rate. The presence of $2c_2 \frac{\partial^4 w}{\partial x^4}$ term means that

the damping rates of vibration eigenmodes depend proportionally on the frequency sqare value. This is the socalled Kelvin-Voigt model of internal damping.

In the presence of damping, the bars free vibrations have the form:

$$w(x,t) = \sum_{n} W_{n}(x)e^{-\mu_{n}t} \sin(\sqrt{\omega_{n}^{2} - \mu_{n}^{2}}t + \varphi_{n})$$
 (19)

where μ_n is the damping factor for the vibration n mode. The term $2c_0 w$ leads to a constant damping factor, the

term $-2c_1\frac{\partial^2 w}{\partial x^2}$ leads to a damping factor in inverse proportion with the bar length sqare value, and in the case

of $2c_2 \frac{\partial^4 w}{\partial x^4}$ term presence the damping factor is in inverse proportion with the fourth power of bar length.

Experimental measurements

The mechanical properties of composite materials reinforced with natural fibers can be very different because of the fibers properties variation. Even in the engineering literature there are differences of assesments. These reasons show that, in the case of new composite materials, it is necessary to experimentally determine the mechanical

We have made samples based on the natural Dammar resin. The composite materials based only on this resin have a very long hardening time. In order to remove this deficiency, we have used a small quantity of synthetic resin. More precisely, we have used 75% Dammar and 25 % synthetic resin. The obtained sample sets had densities between 1.05-1.07 g / cm³.

The samples were tensile tested to determine the mechanical characteristics. An universal testing machine for static and dynamic tests was used, with the maximum loading of 300 kN - Walter Bai. The tensile test was made according to the stipulations from SR EN ISO 6892-1:2010. The main mechanical characteristics obtained for the combination Dammar – epoxy resin are:
- breaking strength between 21-24 MPa;

- breaking elongation between 1.98-2.64%;
- transversal contraction factor between 0.47-0.56;

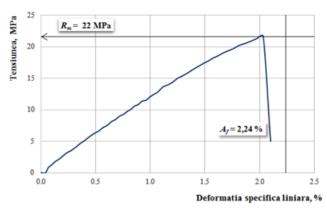


Fig. 2. Characteristic curve for a Dammar resin based sample

elasticity modulus between 1189-1335 MPa.

In the figure 2, the characteristic curve stress - strain for a representative sample made from this resin is presented.

We have made a first samples set from this combined resin reinforced with:

-flax fabric, with the speciffic mass of 250 g/m². We have used 12 layers, the obtained composite having the resin mass fraction of 0.56 and the density of 1.15 g/cm³.

-cotton fabric, with the speciffic mass of 130 g/m². We have used 12 layers, the obtained composite having the resin mass fraction of 0.58 and the density of 1.11 250 g/ cm³.

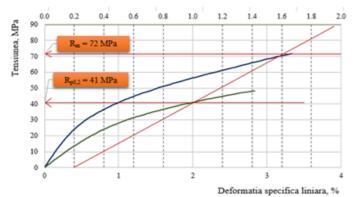
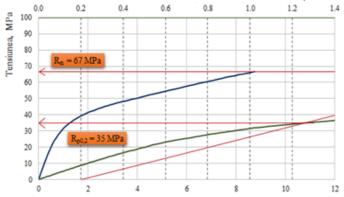


Fig. 3. The characteristic curve for a sample from Dammar based resin reinforced with flax fiber

Samples from this set were tensile tested. In the figure 3, the characteristic curve stress – strain, for a representative sample made from Dammar based resin reinforced with flax fabric, is presented.

The main mechanical characteristics obtained for the Dammar resin based samples, reinforced with flax fiber are:

- -breaking strength between 71-74 MPa;
- -breaking elongation between 3.2-3.5 %;
- -transversal contraction factor between 0.33-0.37;



Deformatia specifica liniara, % Fig. 4. The characteristic curve for a sample from Dammar based

-modulus of elasticity between 5072-5215 MPa.

In the figure 4, the characteristic curve stress – strain for a representative sample made from Dammar based resin reinforced with cotton fabric, is presented.

resin reinforced with cotton fiber

The main mechanical characteristics obtained for the Dammar resin based samples, reinforced with cotton fiber are:

- -breaking strength between 63-67 MPa;
- -breaking elongation between 8.4-8.8 %;
- -transversal contraction factor between 0.23-0.27;
- -modulus of elasticity between 3297-3415 MPa.

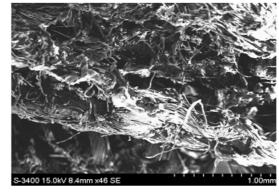


Fig. 5. An image from the breaking section for a sample reinforced with cotton

In the figure 5 an image from the breaking section for a sample reinforced with cotton is presented.

We have experimentally determined the damping factor for these samples sets. The studied samples had the length of 200 mm and widths of 10 mm, 20 mm, 30 mm and were clamped at one end, and the vibration measurement was made in the free end. The free length for each studied bar was 100, 120, 140 and 160 mm.

The used measuring apparatus was:

- -accelerometer with the 0.04 pC/ms⁻² sensitivity;
- -data acquisition system SPIDER 8;
- -signal conditioner NEXUS 2692-A-0I4 connected to the SPIDER 8 system.

The data acquisition set was made with the CATMAN EASY software, and the frequency measuring field was between 0 - 2.400 Hz from SPIDER 8.

In the figure 6, the vibration experimental recording for the sample from the first set reinforced with flax, with the width of 10 mm and the free length of 170 mm, is presented.

In the figure 7, the method of determining the damping factor for the figure 6 recording is presented. The damping factor per unit mass was determined with the relation:

$$\mu = \frac{1}{t_2 - t_1} \ln \frac{w_1}{w_2}.$$
 (20)

- t_1 and t_2 are the time values where are obtained two maximum assests of the experimentally recorded diagram; - w_1 is the maximum value at the t_1 moment of time and w_2 is the minimum value at the t_2 moment of time.

In the table 1, the values experimentally determined for the damping factor and the first vibration mode frequency, are presented for the samples reinforced with flax.

In the table 2, the values experimentally determined for the damping factor and the first vibration mode frequency, are presented for the samples reinforced with cotton.

We have made a second samples set from this combined resin reinforced with:

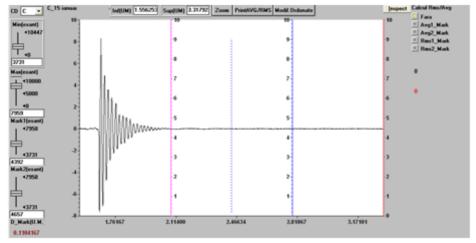


Fig. 6. Vibration experimental recording for the sample reinforced with flax, 10 mm width and 170 mm free length

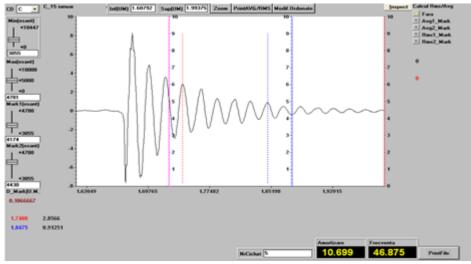


Fig. 7. Damping factor determination for the sample reinforced with flax, 10 mm width and 170 mm free length

- 6 layers of flax fabric, having in the middle a layer of glass fiber;

- 12 layers of cotton fabric, having in the middle a layer of glass fiber.

In the table 3, the values experimentally determined for the damping factor and the first vibration mode frequency, are presented for the second set of samples reinforced with flax. In the table 4, the values experimentally determined for the damping factor and the first vibration mode frequency, are presented for the second set of samples reinforced with cotton.

We have made the third samples set from this combined resin reinforced with:

- 6 layers of flax fabric, having in the middle two layers of glass fiber,

Width	10 mm		20 mm		30 mm	
	Damping	Frequency	Damping	Frequency	Damping	Frequency
	factor	[Hz]	factor	[Hz]	factor	[Hz]
Length	[s ⁻¹]		[s ⁻¹]		[s ⁻¹]	
100	25.43	112.15	29.89	118.81	30.18	130.43
120	18.87	81.63	22.42	87.59	21.37	93.02
140	14.29	61.37	16.40	67.96	16.28	71.00
160	10.55	46.07	11.10	50.42	11.22	53.81

Table 1
THE DAMPING
FACTOR AND
FREQUENCY
FOR THE
SAMPLES
REINFORCED
WITH FLAX

Width	10 mm		20 mr	n	30 mm	
	Damping	Frequency	Damping factor	Frequency	Damping factor	Frequency
	factor	[Hz]	[s ⁻¹]	[Hz]	[s ⁻¹]	[Hz]
Length	[s ⁻¹]					
100	23.97	81.36	21.24	91.25	21.28	102.56
120	15.76	58.25	16.99	65.03	16.03	73.39
140	12.34	43.02	13.89	51.28	13.91	55.81
160	9.54	34.04	9.74	40.60	9.58	42.40

Table 2
THE DAMPING
FACTOR AND
FREQUENCY
FOR THE
SAMPLES
REINFORCED
WITH COTTON

 Table 3

 THE DAMPING FACTOR AND FREQUENCY FOR SAMPLES REINFORCED WITH FLAX AND A LAYER OF FIBER GLASS

Width	10 mm		20 mm		30 mm	
	Damping factor	Frequency [Hz]	Damping factor	Frequency [Hz]	Damping factor	Frequency [Hz]
Length	[s ⁻¹]	[]	[s ⁻¹]	[]	[s ⁻¹]	[]
100	17.27	77.86	17.72	88.16	17.91	100.42
120	12.68	57.62	14.23	66.53	12.98	70.43
140	11.27	43.40	11.58	50.20	10.12	55.52
160	9.34	35.10	9.45	40.37	7.12	42.18

 Table 4

 THE DAMPING FACTOR AND FREQUENCY FOR SAMPLES REINFORCED WITH COTTON AND A LAYER OF FIBER GLASS

Width	10 mm		20 mm		30 mm	
	Damping factor	Frequency	Damping factor	Frequency	Damping factor	Frequency
		[Hz]		[Hz]		[Hz]
Length	[s ⁻¹]		[s ⁻¹]		[s ⁻¹]	
100	14.79	66.39	13.10	75.16	15.78	85.33
120	12.18	47.36	12.44	53.01	10.96	65.41
140	9.87	36.44	9.62	41.27	9.70	47.03
160	7.89	29.06	6.75	31.14	6.23	34.33

 Table 5

 THE DAMPING FACTOR AND FREQUENCY FOR SAMPLES REINFORCED WITH FLAX AND TWO LAYERS OF FIBER GLASS

Width	10 mm		20 mm		30 mm	
	Damping	Frequency	Damping	Frequency	Damping	Frequency
	factor	[Hz]	factor	[Hz]	factor	[Hz]
Length	[s ⁻¹]		[s ⁻¹]		[s ⁻¹]	
100	19.75	110.20	20.66	125.16	18.36	139.94
120	16.85	80.14	15.76	89.88	15.98	99.58
140	12.02	61.67	13.35	66.99	13.46	72.89
160	9.65	47.13	11.45	50.61	10.90	55.11

 Table 6

 THE DAMPING FACTOR AND FREQUENCY FOR SAMPLES REINFORCED WITH COTTON AND TWO LAYERS OF FIBER GLASS

_							
Width	10 mm		20 mm		30 mm		
	Damping factor Frequency		Damping	Frequency	Damping factor	Frequency	
	[s ⁻¹]	[Hz]	factor	[Hz]	[s ⁻¹]	[Hz]	
Length			[s ⁻¹]				
100	19.06	91.77	18.15	112.68	20.82	118.96	
120	15.61	60.95	13.08	79.93	14.15	84.95	
140	10.95	46.48	10.44	60.34	10.26	63.70	
160	8.47	39.72	7.26	46.65	8.32	46.04	

- 12 layers of cotton fabric, having in the middle two layers of glass fiber.

In the table 5, the values experimentally determined for the damping factor and the first vibration mode frequency, are presented for the third set of samples reinforced with flax.

In the table 6, the values experimentally determined for the damping factor and the first vibration mode frequency, are presented for the third set of samples reinforced with cotton.

Conclusions

The breaking sections and characteristics curves analysis shows that the breakage is suddenly made, although the ways for which the breakage appears can be different from a composite material to another. Therefore, a breakage type appears when the matrix is dettached from the fibers (which were plucked from the resin) and a breakage type that, with the fibers failure the matrix is broken too, keeping its contact with the fibers with the fibers in the place where the breakage took place (made by a perpendicular direction on the loading direction). The first breakage type apprard for the composites reinforced with cotton fibers which have high values of breaking elongation, and the second breakage type appeared at the composites with flax fibers that have low breaking elongation.

The characteristic curves analysis for the samples reinforced with cotton highlights the existance of three stages in the process of loading and deformation. In the first stage, a prportionality between the stress and strain exists, in which the Hooke law is verified. The second stage presents a non-linear character, in this stage there is the point where the yield stress appears for which residual strains of 0.2% appear after removing the loading. It is observed that the strain in this area is very close to the strain that appears at the resin breakage. In the third zone, the linear dependence between the stresses and strains reappears. In the first stage the loading is taken over by both the fibers longitudinally placed and the matrix which assures the composite material cohesion. In the second stage, the dependance stress - strain becomes non-linear because the breaking strength is obtained in the resin and it fails in certain points, there is lost the adhesion between the fibers and matrix, so fibers pluckings from the matrix appear. In the third stage, the stress-strain dependance becomes again linear. This fact suggests that the fabric fibers that are longitudinally disposed take over the whole loading, and the composite breakage is made when the breaking strength in the fibers is achieved.

It can be seen that the studied materials have very good damping vibrations properties. The damping factor has higher values for the samples reinforced with flax. By inserting one or two fiber glass layers leads to the damping factor decrease, for both samples reinforced with flax and cotton. The damping factor variation analysis show that its values are modified in inverse proportion with the bar length square value. This thing highlights that, from the three told damping mechanisms, the most prevelant is the one in which the damping force is porportional with the bending rate.

The elasticity moduli are proportional with the square values of vibration frequencies. The measured vibration frequencies show that the materials reinforced with flax have higher elasticity moduli than the ones reinforced with cotton. The same conclusion was obtained from the tensile tests results. This conclusion is also valid for the samples where an extra fiber glass was inserted.

The presented theory is based on an assymetric distribution of strains toward the medium plane, the area loaded to compression has a transversal expansion, and the area tensile loaded is straiten. As a consequence of this fact, there can be seen a free vibrations frequency increase, this phenomenon is also confirmed by the experimental results.

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